



"YOU SUPPLY THE TALENT... WE'LL SUPPLY THE REST!"
THE COMPLEAT SCULPTOR

Tech Sheet - AquaResin® D-XL™ Retarder

INSTRUCTIONS

D-XL™ is a high efficiency retarder used in conjunction with Aqua-Resin® "L" and "S3" gel coat, laminating, putty mixes, and "P" putty mixes. It is also useful to delay setting in spray-up operations, with or without atomized XLR-8™ accelerator.

Mixing

Add D-XL™ to a pre-mixed gel coat, laminating, or putty mix. Stir 30-60 seconds.

Amount of D-XL™ to be added is calculated as a percent of the total weight of the mix.

Percentages are approximate.

- 0.1% (1 part per 1,000) D-XL™ will yield up to a 100% increase in set time.

Note: 100 drops D-XL™ = approximately 5 grams = approximately 1 teaspoon (e.g. approximately 10 drops D-XL™ per pound of mix will double the pot life).

Tip: Use D-XL™ sparingly. Excess can extend the set indefinitely and can also cause thickening of the mix.

Consult MSDS for more information.

Technical Support Hotline: (212) 367-7561
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