

Tech Sheet - AquaResin ® SEPR-8TM Release Agent

SEPR-8TM is a petrolatum based sealer-release agent formulated specifically to release Aqua-Resin® casting/laminating products from either plaster or from cured Aqua-Resin® itself. It also maybe used as a release agent for rigid polyester molds.

Application

Apply to a plaster or Aqua-Resin® mold, (the mold can be either "green-wet" or dry). Using terrycloth, or a similar fabric, apply the SEPR-8TM working it well into the "grain" of the mold. Then, using a second, clean piece of terry cloth, rub off the SEPR-8TM leaving a thin film.

Repeat the above procedure for a second time. Then proceed as usual, applying the Aqua-Resin® mix to the mold.

Please note: Use no more SEPR-8TM than necessary to achieve a satisfactory release; excess can cause "pocketing" of the gel coat and will decrease release properties.

The use of a sealer before application of SEPR-8TM is <u>not</u> recommended.

TIP: Working with rigid molds requires that the cast part have no undercuts. Also, extra cure time may be desirable to ensure a stronger part before demolding.

Please Note: The use of SEPR-8TM with Latex rubber molds is not recommended.

Consult MSDS for more information.

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