



## **Mixing & Pouring**

**Mixing . . .** After dispensing equal amounts of Parts A and B by weight into mixing container, **mix thoroughly** for 45 seconds. Stir quickly making sure that you scrape the sides and bottom of the mixing container several times. Be careful not to splash low viscosity material out of the container. **Remember, this product cures quickly.** Do not delay between mixing and pouring.

**Pouring . . .** For best results, pour your mixture in a single spot at the lowest point of the mold or containment field and let the mixture seek its level.

**IMPORTANT:** Shelf life of product is drastically reduced after opening. Remaining product should be used as soon as possible. Immediately replacing the lids on both containers after dispensing product will help prolong the shelf life of the unused product. **XTEND-IT Dry Gas Blanket** (available from TCS, Inc) will significantly prolong the shelf life (up to 4 times longer) of unused liquid urethane products.

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The material safety data sheet (MSDS) for this or any other product should be read before using and is available at [www.SCULPT.com](http://www.SCULPT.com). All Smooth-On products are safe to use if directions are read and followed carefully.

#### **Keep Out Of Reach Of Children!**

**Be careful.** Part A (Yellow Label) contains methylene diphenyldiisocyanate. Vapors, which can be significant if heated or sprayed, may cause lung damage and sensitization. Use only with adequate ventilation. Contact with skin and eyes may cause severe irritation. Flush eyes with water for 15 minutes and get immediate medical attention. Remove from skin with soap and water. Part B (Blue Label) is irritating to the eyes and skin. Avoid prolonged or repeated skin contact. If contaminated, flush eyes with water for 15 minutes and get immediate medical attention. Remove from skin with soap and water. When mixing with Part A, follow precautions for handling isocyanates. If machining cured Foam-iT 5, wear dust mask or other apparatus to prevent inhalation of residual particles.

**Important** - The information contained in this bulletin is considered accurate. However, no warranty is expressed or implied regarding the accuracy of the data, the results to be obtained from the use thereof, or that any such use will not infringe a copyright or patent. User shall determine suitability of the product for the intended application and assume all associated risks and liability.

***Call Us Anytime With Questions About Your Application.***

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